

Amendments to the Claims:

This listing of claims will replace all prior versions, and listings, of claims in the application:

Listing of Claims:

Claims 1-6 (canceled).

Claim 7 (currently amended): A method for making marking material defects ~~in/on~~ in and on rod-shaped rolled material upon exiting of the rolled material from the finishing rolling stand, in which the ~~flawed spots~~ defects are detected in the course of the rolling process internally by means of ultrasound testing ~~and/or~~ and externally by means of inductive testing, said information is supplied to a computer, the ~~defective spots~~ defects are identified and stored by the computer according to the type of defect and the location, and the computer controls a marking device with the help of said data in such a way that the rod-shaped, finished material is marked in the site determined by the computer according to the respective type of defect, wherein deformation steps located between the internal test and the external test are taken into consideration and defect detection and the marking command take place only after a pre-set time

period dependent on rolling speed has elapsed from the start of the material test.

Claim 8 (canceled).

Claim 9 (currently amended): The method according to claim ~~8, characterized in that~~ 7, wherein the detected individual defects are summed up in the course of a preset period of time and the marking command is triggered only after a defined defect relevance level has been reached.

Claim 10 (currently amended): The method according to claim ~~7, characterized in that~~ wherein the marking takes place directly on the hot rolled material prior to the cutting to cooling bed lengths.

Claim 11 (currently amended): The method according to claim ~~7, characterized in that~~ wherein the marking takes place after the cutting to cooling bed lengths prior to ~~after~~ to or after the cutting to the length specified by the customer.

Claim 12 (currently amended): The method according to claim 7, ~~characterized in that~~ wherein the marking is only a virtual marking carried out and stored by the computer program.

Claim 13 (currently amended): The method according to claim 7, ~~characterized in that~~ wherein an automatic sorting out is carried out based on the marking by means of electronic or optical detection of the marking.